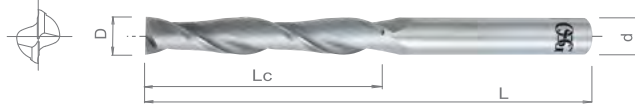




## List 482

OSG STANDARD CARBIDE SQ

<b>SPEED FEED</b> 1402-1405	<b>CARBIDE</b>	<b>BR</b>	<b>TiAIN</b>	<b>TiCN</b>	<b>2 FLUTE</b>	<b>30°</b>		<b>REG</b>	<b>LONG</b>	<b>EXTRA LONG</b>	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.002"
3mm ≤ D ≤ 25mm	+0 / -0.050mm

EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter		Surface Treatment
		D (Fractional Size)	D (mm)	Lc (Inch)	Lc (mm)	L (Inch)	L (mm)	d (Inch)	d (mm)	
482-1181	●	-	3.00	-	25.00	-	76.00	-	3.00	BRIGHT
482-1250	●	1/8	-	1.000	-	3.000	-	0.125	-	BRIGHT
482-125011	●	1/8	-	1.000	-	3.000	-	0.125	-	TiAIN
482-1575	●	-	4.00	-	28.00	-	76.00	-	4.00	BRIGHT
482-1876	●	3/16	-	1.000	-	4.000	-	0.188	-	BRIGHT
482-1875	●	3/16	-	1.125	-	3.000	-	0.188	-	BRIGHT
482-187508	●	3/16	-	1.125	-	3.000	-	0.188	-	TiCN
482-1968	●	-	5.00	-	32.00	-	76.00	-	5.00	BRIGHT
482-2362	●	-	6.00	-	38.00	-	102.00	-	6.00	BRIGHT
482-2501	●	1/4	-	1.000	-	4.000	-	0.250	-	BRIGHT
482-250108	●	1/4	-	1.000	-	4.000	-	0.250	-	TiCN
482-2500	●	1/4	-	1.500	-	4.000	-	0.250	-	BRIGHT
482-2502	●	1/4	-	1.500	-	6.000	-	0.250	-	BRIGHT
482-250011	●	1/4	-	1.500	-	4.000	-	0.250	-	TiAIN
482-250208	●	1/4	-	1.500	-	6.000	-	0.250	-	TiCN
482-3125	●	5/16	-	1.625	-	4.000	-	0.313	-	BRIGHT
482-3150	●	-	8.00	-	42.00	-	102.00	-	8.00	BRIGHT
482-3750	●	3/8	-	1.750	-	4.000	-	0.375	-	BRIGHT
482-3937	●	-	10.00	-	45.00	-	102.00	-	10.00	BRIGHT
482-4375	●	7/16	-	3.000	-	6.000	-	0.438	-	BRIGHT
482-4724	●	-	12.00	-	76.00	-	153.00	-	12.00	BRIGHT
482-5000	●	1/2	-	3.000	-	6.000	-	0.500	-	BRIGHT
482-500011	●	1/2	-	3.000	-	6.000	-	0.500	-	TiAIN
482-500008	●	1/2	-	3.000	-	6.000	-	0.500	-	TiCN
482-5512	●	-	14.00	-	76.00	-	153.00	-	14.00	BRIGHT
482-6250	●	5/8	-	3.000	-	6.000	-	0.625	-	BRIGHT
482-6299	●	-	16.00	-	76.00	-	153.00	-	16.00	BRIGHT
482-7087	●	-	18.00	-	76.00	-	153.00	-	18.00	BRIGHT
482-7500	●	3/4	-	3.000	-	6.000	-	0.750	-	BRIGHT
482-7874	●	-	20.00	-	76.00	-	153.00	-	20.00	BRIGHT
482-9843	●	-	25.00	-	76.00	-	153.00	-	25.00	BRIGHT
482-1000	●	1	-	3.000	-	6.000	-	1.000	-	BRIGHT

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	○	○	○		○				
○	○	○							○	○	○		○				

○ Good ⊙ Best

